

Work Order ID 138579

138579

Ship Dec 11

Page 1

Tuesday, November 03, 2015 10:45:32 AM

Item ID: D4628-7 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Liner, Lid
 Start Date: 11/3/2015 Start Qty: 6.00 *6* Cust Item ID:
 Required Date: 11/3/2015 Req'd Qty: 6.00 *6* Customer:
 Reference:

Approvals: Process Plan: MCS Date: NOV 03 2015 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start *NR1*
 Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4628	A

100

0.00

100

Waterjet
 FLOW CNC Waterjet

Memo

1-Cut as per dwg D4628
 Prog rev: A
 Dwg rev: A

2-Deburr as per dwg

0.01

(6)

02/15/11/10

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC
 Quality Control

Memo

0.00

(6)

02/15/11/10

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Page 2

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Required Date: 11/3/2015 Req'd Qty: 6.00 ***6*** Customer:
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
120									DAS
QC	Memo	0.00							38
Quality Control									9-89
									NOV 10 2015
130	Identify as per dwg & Stock Location: <u>PK</u>	0.00							
130									DAS
Packaging	Memo	0.00							6
Packaging									3-29
									NOV 12 2015
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.01							NOV 12 2015
Quality Control									

NOV 12 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Picklist Print

Tuesday, November 03, 2015 10:45:36 AM

Page 1

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Parent Item: D4628-7

D4628-7

Parent Item Name: Liner, Lid

Start Date: 11/3/2015

Required Date: 11/3/2015

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP RevA 12.03.29 new issue EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MKYD6185S.080-P3-52068		Purchased		No		100	sf	2,718.120	0.875	5.526316			

MKYD6185S 080-P3-52068

Kydex steel grey (52"x96"-.080)

12/15/11/10

Location

Loc Qty

Loc Code

SHED

1180

m129546

347

m129760

347

m130383

486

therm

1538.12

121902

543.15

122181

994.97

7.0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

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RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

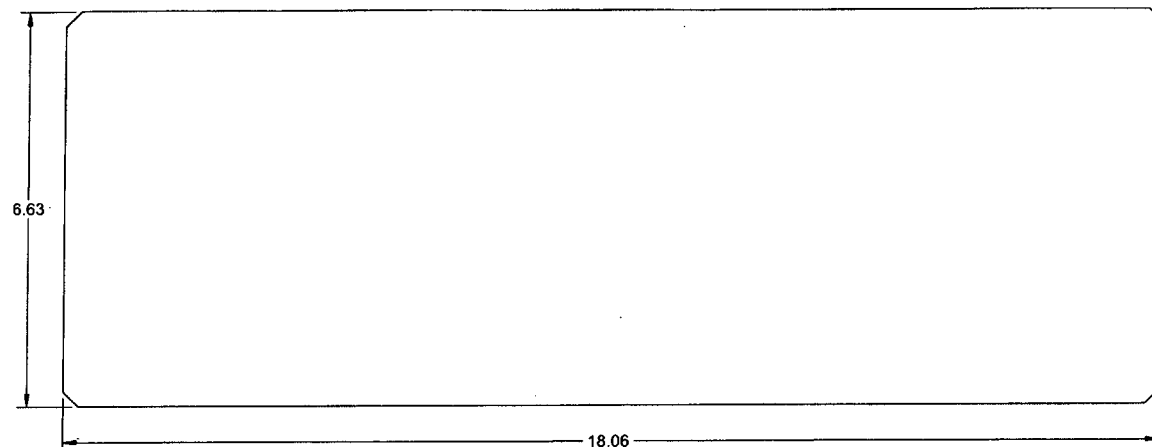
WITH NOTICE
WORK ORDER

138579

MLS

15-11-03

0.25 X 45°
CHAMFER
TYP



0.080
REF

D4628-7 LINER, LID

RELEASED
2012-04-04

NOTES:

- 1) MATERIAL: KYDEX 6185 SHEET, VELOUR MATTE TEXTURE, WHITE (PREFERRED) OR STEEL GREY (ALTERNATE) COLOR, 0.080 THICK
REF. DART SPEC. MKYD6185S.080-P3-62000 OR MKYD6185S.080-P3-52068
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4628-7" AND BATCH NUMBER "BXXXXX" PER DART_QSI 044 6.4 (VIBRATING STYLUS)
- 7) WEIGHT: 0.42 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	ASS	DRAWING NO.	REV. A
MFG. APPR.		D4628	SHEET 4 OF 5
APPROVED		TITLE	SCALE
DE APPR.		LINER	NTS
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